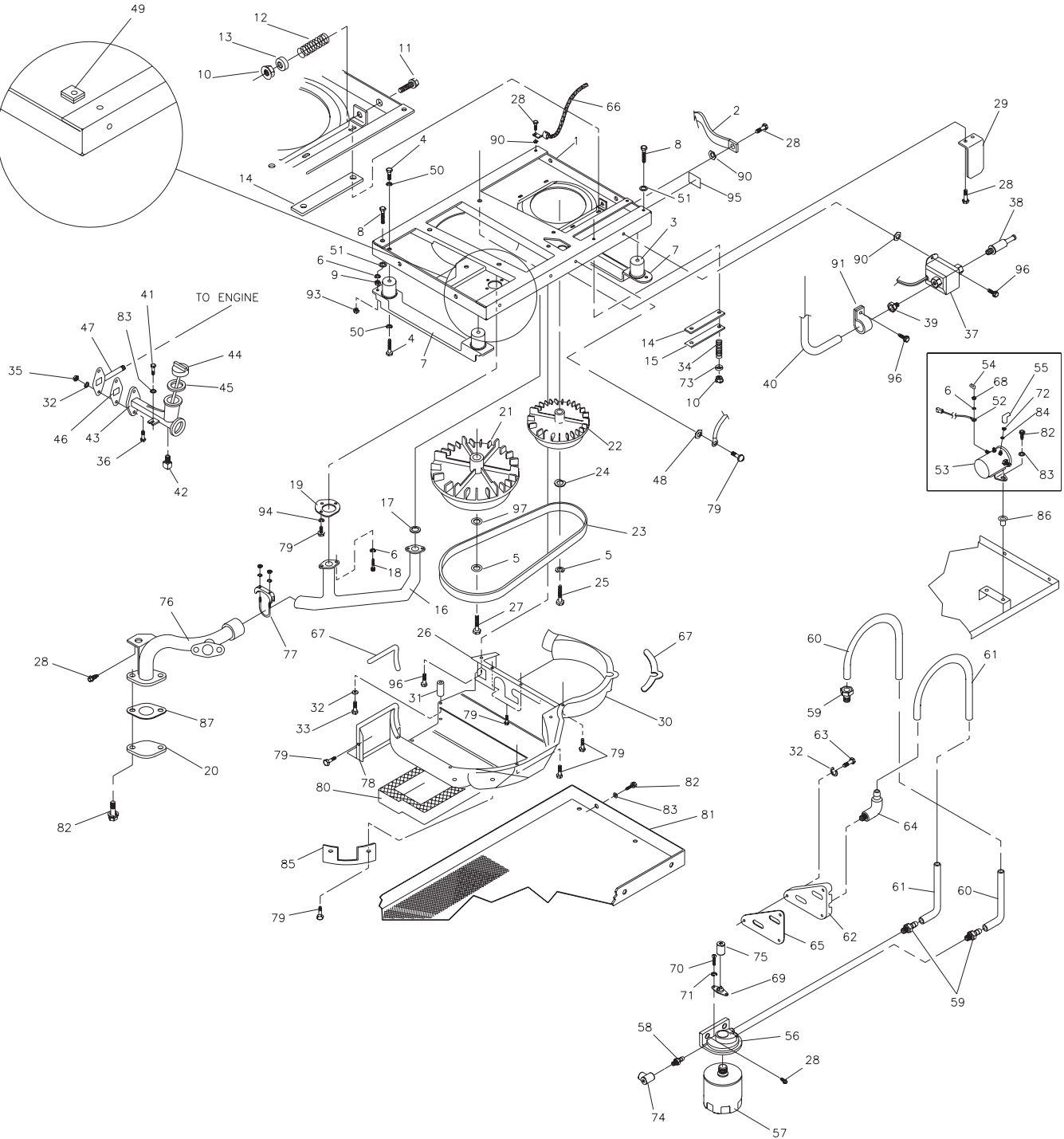


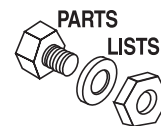
Section 6 – Exploded Views and Parts Lists

PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators Base and Pulleys – Drawing No. 0D6577-A

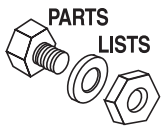


Section 6 — Exploded Views and Parts Lists

PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators Base and Pulleys – Drawing No. 0D6577-A

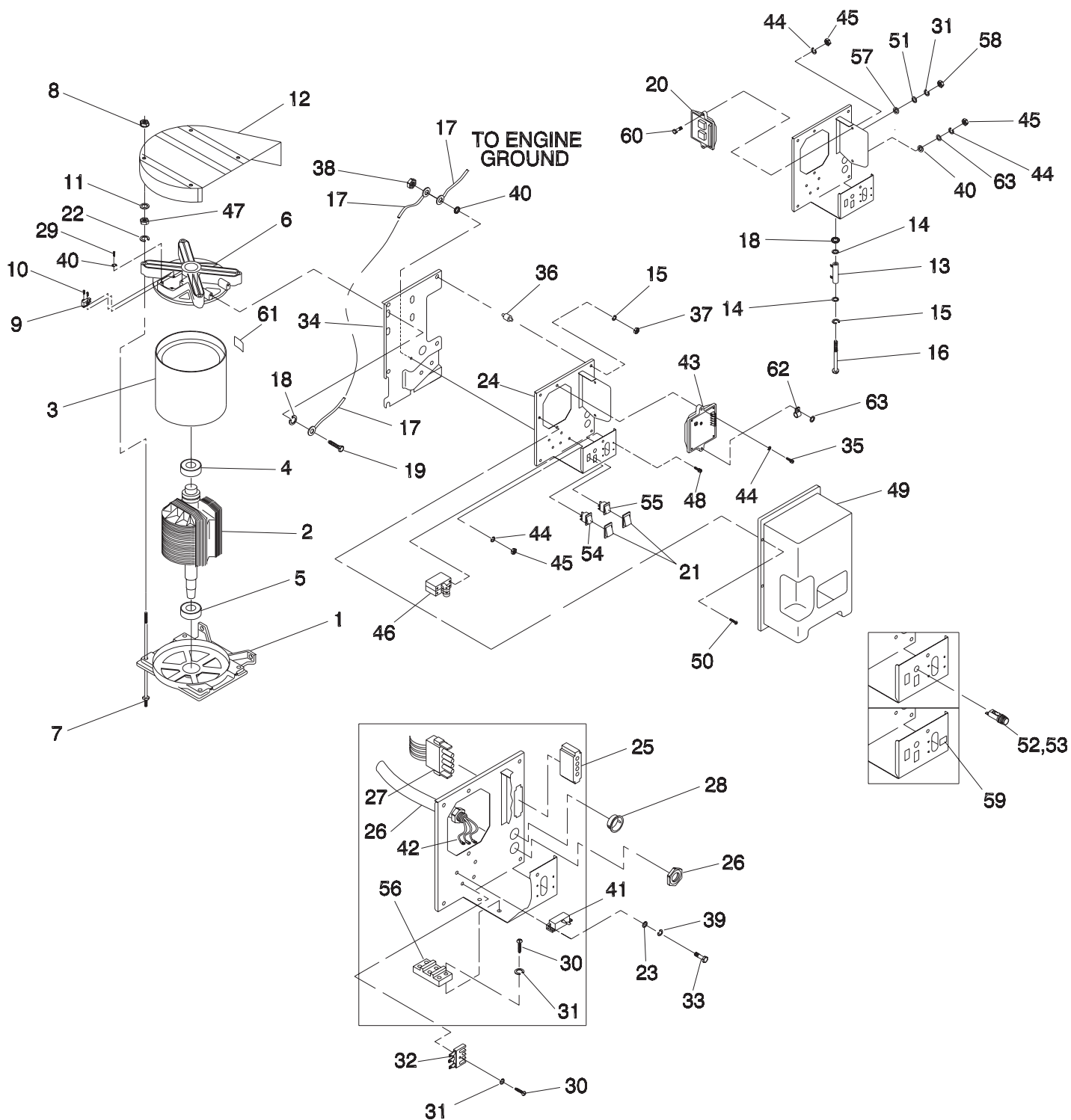


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	086318	1	BASE, MOUNTING	47	075711	1	PIPE, OIL DRAIN ADAPTOR
2	090141	1	GROUND CABLE	48	0A8475	1	SPECIAL LOCK WASHER, M5
3	046911	4	MOUNT, (RUBBER)	49	0A5802	1	TINNERMAN CLIP
4	025017	8	CAPSCREW, HEX HD.3/8"-16 X 1/2"	50	022237	8	LOCKWASHER, 3/8"
5	046526	2	LOCKWASHER-M10	51	022145	2	FLATWASHER, 5/16" -M8
6	022129	8	LOCKWASHER, 5/16" -M8	52	0742600133	1	CABLE, STARTER
7	072391	2	SKID, RUBBER MOUNT	53	0D1227	1	CONTACTOR, STARTER
8	077603	2	SAFETY BOLT 5/16"-18 x 3 1/2"	54	0D1741A	1	BOOT, BATTERY CABLE
9	022259	2	NUT, HEX-5/16"-18	55	0D1741	2	BOOT, BATTERY CABLE
10	052858	6	NUT, FLANGED LOCK-M8-1.25	56	073179	1	OIL FILTER SUPPORT
11	051730	2	CAPSCR. HEX HD.-M8-1.25 x 60mm	57	070185	1	FILTER, OIL (FRAM#PH3614)
12	029459	2	SPRING, BELT TENSION	58	0A8584	1	SWITCH OIL PRESSURE
13	075215	2	WASHER, SPRING CNTR	59	074948	3	FITTING-5/16"
14	073146	4	SLIDE (NYLON)	60	074950	1	TUBE, OUTER OIL
15	075209	2	SUPPORT, NYLON SLIDE	61	074951	1	TUBE, INNER OIL
16	073174	1	MANIFOLD, EXHAUST	62	073134	1	ADAPTOR, OIL FILTER ADAPTER
17	079678	2	RING, SEALING	63	038750	3	CAPSCREW, HEX HEAD- M6-1.00 x 30mm
18	040976	4	SHCS, M8-1.25 x 20mm	64	074949	1	FITTING, BARBED 90-DEGREE-5/16"
19	072383	2	GASKET, COLLECTOR PAN	65	068548	1	GASKET, OIL FILTER ADAPTER
20	090859	1	COVER PLATE -EXTERNAL	66	0C4006	1	CABLE, BATTERY
21	075224D	1	PULLEY, ENGINE (PP70)	67	029289	--	TAPE, FOAM-1/16" THICK x 8'
	075224G	1	PULLEY, ENGINE (PP50)	68	024114	2	NUT, HEX 5/16 - 24 STEEL
22	073106D	1	PULLEY, ALT. (PP70)	69	075281	1	SWITCH, HIGH TEMPERATURE
	073106G	1	PULLEY, ALT. (PP50)	70	0C1085	2	SCREW, PAN HEAD-M3-0.50 x 8mm
23	075216	1	BELT (POLY V 4L)-40"	71	043182	2	LOCKWASHER-M3
24	049451	1	WASHER, PULLEY RETAINER, 7GA. 0.41" x 1.62"	72	022158	2	NUT, HEX #10-32 STEEL
25	042633	1	HHCS, 3/8"-24 X 1" (GRADE 5)	73	075237	4	WASHER, SPRING RETAINER
26	077017	1	GUIDE, BLOWER HOUSING	74	0D1624	1	BOOT, OIL PRESSURE SWITCH
27	073118	1	CAPSCR., HEX HD.-3/8"-24 x 2-1/4"	75	075474	1	BOOT, TEMPERATURE SWITCH
28	074906	7	TAPTITE, M6-1.00 x 20mm	76	090800	1	ELBOW, EXHAUST
29	091123	1	BRACKET-FUEL PUMP	77	094670	1	CLAMP, EXHAUST
30	072375	1	HOUSING, BLOWER	78	075226	1	COVER, AIR
31	073185	1	SPACER, BLOWER HOUSING 2-3/8"	79	056893	23	CRIMPTITE, NO. 10-24 x 1/2"
32	022097	7	LOCKWASHER, 1/4"-M6	80	075229	1	SLIDE PAN, GASKET
33	077682	1	CAPSCR. HEX HD.-M5-0.80 x 80mm	81	0D3158	1	WELDMENT, SLIDE PAN-RV
34	075242	4	SPRING, GENERATOR SET MT	82	079246	6	CAPSCREW, HEX HEAD- M6-1.00 x 16mm WITH LOCK WASHER
35	049813	2	NUT, HEX M6 x 1.0mm	83	022473	7	FLATWASHER, 1/4" -M6
36	045757	2	CAPSCREW, HEX HEAD- M6-1.0 x 25mm	84	022152	2	WASHER, LOCK #10
37	090475	1	FUEL PUMP	85	072384C	1	COVER, EXHAUST OUTLET
38	087769	1	FUEL FILTER	86	092120	2	NUT, LOCK TRIC M6-1.0
39	087768	1	FITTING-1/8" PIPE TO 1/4" TUBE	87	077643	1	GASKET, EXHAUST OUTLET
40	087770	1	FUEL LINE	90	0A1658	3	LOCKWASHER, SPECIAL 1/4"
41	022413	1	CAPSCREW, HEX HD.-1/4"-20 x 1"	91	090088	1	CLAMP, VINYL COATED
42	0D4788	1	PIPE PLUG 3/8" SQ. HD.	93	081105	2	FLANGE NUT, (SPECIAL) 5/16"-18
43	075710A	1	FILL TUBE & PLUG	94	023897	6	FLAT WASHER, #10 -M5
44	074958	1	CAP & DIPSTICK ASSEMBLY	95	067210A	1	DECAL-GROUND
45	067871	1	O-RING, CAP	96	045756	9	TAPTITE, M6-1.00 x 10mm
46	0A5508	1	OIL FILL TUBE GASKET	97	022131	1	FLATWASHER, M10

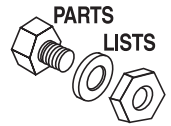


Section 6 – Exploded Views and Parts Lists

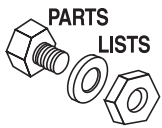
PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Alternator and Control Panel – Drawing No. 0D6578-A



Section 6 – Exploded Views and Parts Lists
PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Alternator and Control Panel – Drawing No. 0D6578-A

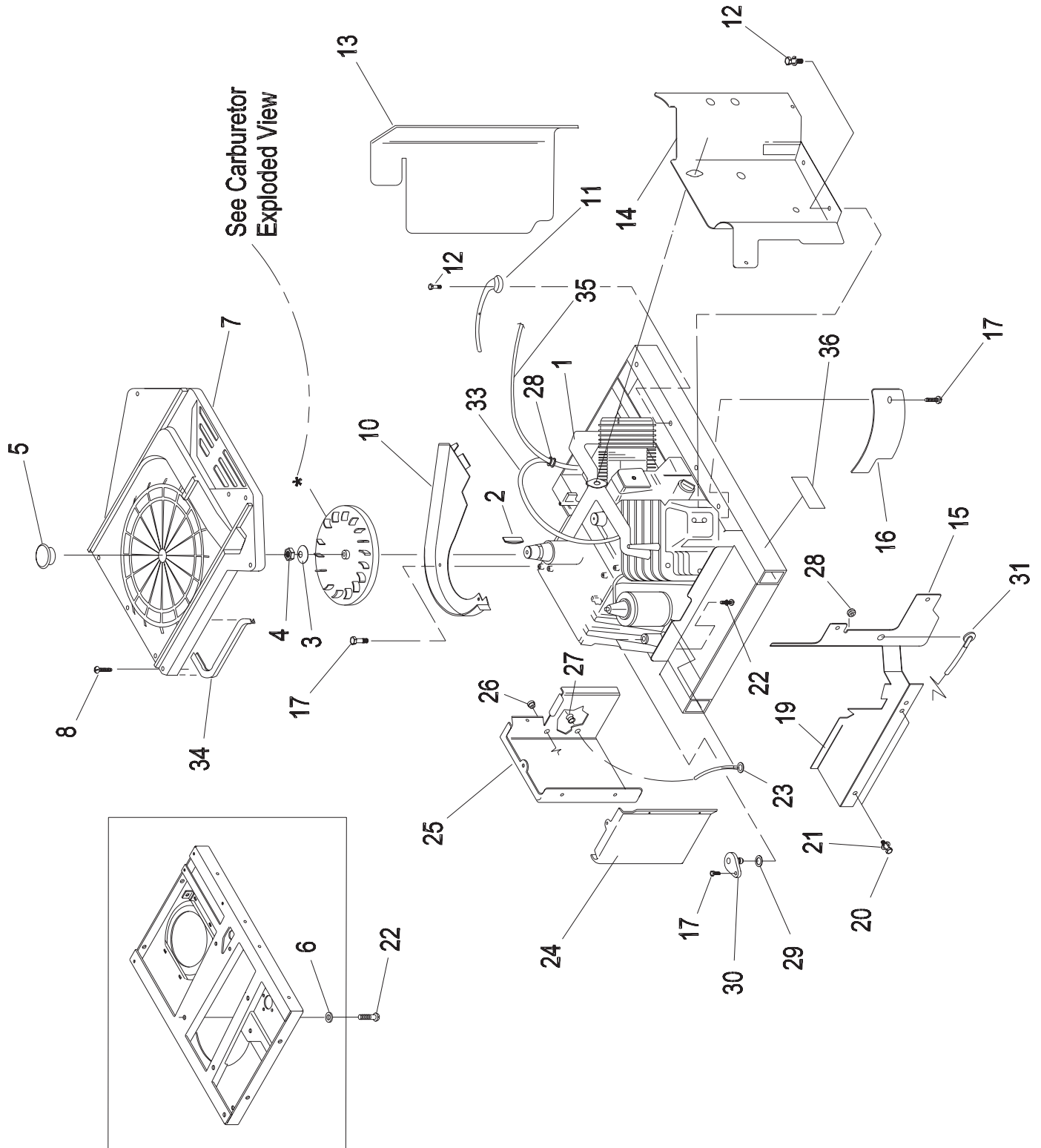


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	0C9675	1	LOWER BEARING CARRIER	33	090987	2	M3-0.5 x 12 LG. PPHMS
2	073163H	1	ROTOR ASSEMBLY (PP70)	34	086317A	1	PANEL SUPPORT BRACKET
	093940H	1	ROTOR ASSEMBLY (PP50)	35	075235	2	M5-0.8 x 30 LG. CAPSCREW
3	021441H	1	STATOR ASSEMBLY (PP70)	36	082737	4	VIBRATION MOUNT
	080095H	1	STATOR ASSEMBLY (PP50)	37	049813	4	M6-1.0 HEX NUT
4	073159	1	BALL BEARING	38	049815	1	M5-0.8 x 16 LG. HEX HD. CAPSCR.
5	031971	1	BALL BEARING	39	043182	2	M3-LOCK WASHER
6	0C9674	1	UPPER BEARING CARRIER	40	0A8475	3	M5-SPECIAL LOCK WASHER
7	077006	4	STUD-STATOR	41	054502	1	C/BREAKER 3.0A
8	052858	4	M8-1.25 FLANGE LOCK NUT	42	094192	1	HARNESS, CUSTOMER CONNECTION
9	066386	1	BRUSH HOLDER	43	083049	1	REGULATOR VOLTAGE
10	066849	2	M5-0.8 x 16 LG. TAPTITE	44	022152	6	M5-LOCK WASHER
11	027756	4	NYLON WASHER	45	051716	4	M5-0.8 HEX NUT
12	086314	1	GENERATOR TOP HOUSING	46	082081	1	CIRCUIT BREAKER 30A (PP70)
13	075234	1	RESISTOR		074968	1	CIRCUIT BREAKER 25A (PP50)
14	022473	2	¼" / M6-FLAT WASHER	47	045771	4	M8-1.25 HEX NUT
15	022097	5	¼" / M6-LOCK WASHER	48	025105	4	#6-32 x ¼" SCREW W/LOCK WASHER
16	055816	1	M6-1.0 x 70 LG. CAPSCREW	49	086315	1	PANEL COVER
17	090141	2	GROUND CABLE	50	090734	4	M4-0.7 x 12 LG. CAPSCR.W/LOCK- WASHER & FLAT WASHER
18	0A1658	2	SPECIAL LOCK WASHER, ¼"	51	022985	1	#6-FLAT WASHER
19	074906	4	M6-1.0 x 20 LG. TAPTITE	52	032300	1	FUSE HOLDER
20	092234	1	CONTROLLER P.C.B.	53	022676	1	FUSE AGC-15A.
21	0D2724	2	BOOT, ROCKER SWITCH	54	087798	1	SWITCH S.P.D.T. 6A.-(START-STOP)
22	022129	4	5/16" / M8 LOCKWASHER	55	092113	1	SWITCH S.P.D.T.-(FUEL PUMP)
23	031879	2	WASHER FLAT #4	56	075210A	1	TERMINAL BLOCK
24	086316	1	PANEL SHEET METAL	57	0A8475A	1	#8 SPECIAL LOCK WASHER
25	053650	1	4-PIN CONNECTOR	58	051715	1	M4-0.7 HEX NUT
26	0C4258	1	CONDUIT ASSEMBLY	59	090157	1	DECAL, CB RATING 30A. (PP70)
27	075244	1	ASSEMBLY, REMOTE CABLE		092854	1	DECAL, CB RATING 25A. (PP50)
28	023484S	1	BUSHING	60	055440	2	M5-0.8 x 25, CAPSCREW
29	074908	1	M5-0.8 x 10 LONG TAPTITE	61	094191	1	DECAL, CUSTOMER CONNECTION
30	075476	4	M4-0.7 x 16 LG. CAPSCREW	62	031791	1	CLAMP, HOSE
31	022264	4	#8/ M4-LOCK WASHER	63	023897	3	#10/ M5-FLAT WASHER
32	065795	1	BATTERY CHARGER RECTIFIER				



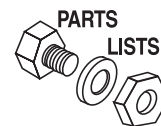
Section 6 – Exploded Views and Parts Lists

PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Engine Sheet Metal – Drawing No. OD3150-A



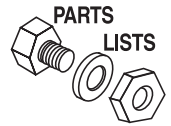
Section 6 — Exploded Views and Parts Lists

PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators Engine Sheet Metal – Drawing No. 0D3150-A

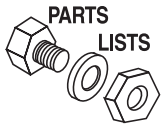


ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	SEE ENGINE EXPLODED VIEW of ENGINE
2	99258	1	KEY-WOODRUFF 6 x 22MM
3	67198N	1	BEVELLED WASHER
4	67890	1	HEX NUT
5	87865	1	PLUG, FLYWHEEL ACCESS
6	A4456	1	3/8" SPECIAL LOCK WASHER
7	86313	1	HOUSING, ENGINE TOP
8	56893	23	SCREW (CRIMPTITE) NO. 10-24 x 1/2"
10	87750	1	SCROLL, FLYWHEEL
11	74916	1	COVER, BASE CYL. #2
12	74908	9	SCREW (TAPTITE) M5 x 10MM
13	73190	1	WRAPPER CYL. #2
14	78858	1	COVER, VALLEY
15	78859	1	WRAPPER, CYL. #1
16	74902	2	WRAPPER, BARREL
17	66476	4	HHCS/LW-M6 x 1.0 x 12MM
19	73191	1	COVER, BASE CYL. #1
20	42907	2	CAPSCREW, HEX HD.-M8 x 1.25 x 16MM
21	22129	2	LOCK WASHER-M8
22	75246	4	SCREW (TAPTITE) 3/8"-16 x 1-1/4"
23	133-74260	1	WIRE ASSEMBLY-NO, 16
24	74900	1	STARTER COVER
25	73186	1	WRAPPER, CRANKCASE
26	81108	1	BUSHING, SNAP
27	22717B	1	GROMMET -RUBBER
28	22717A	3	GROMMET -RUBBER
29	67866A	1	O-RING
30	77001A	1	PLUG, OIL FILL
31	73132	2	BOOT, SPARK PLUG
33	87858A	1	GROUND WIRE ASEMBLY-CYL. #1
34	29289	2FT.	FOAM TAPE
35	87858B	1	GROUND WIRE ASSEMBLY-CYL. #2
36	50277	1	OIL DRAIN DECAL

Section 6 — Exploded Views and Parts Lists
PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Engine – Drawing No. 79216-G

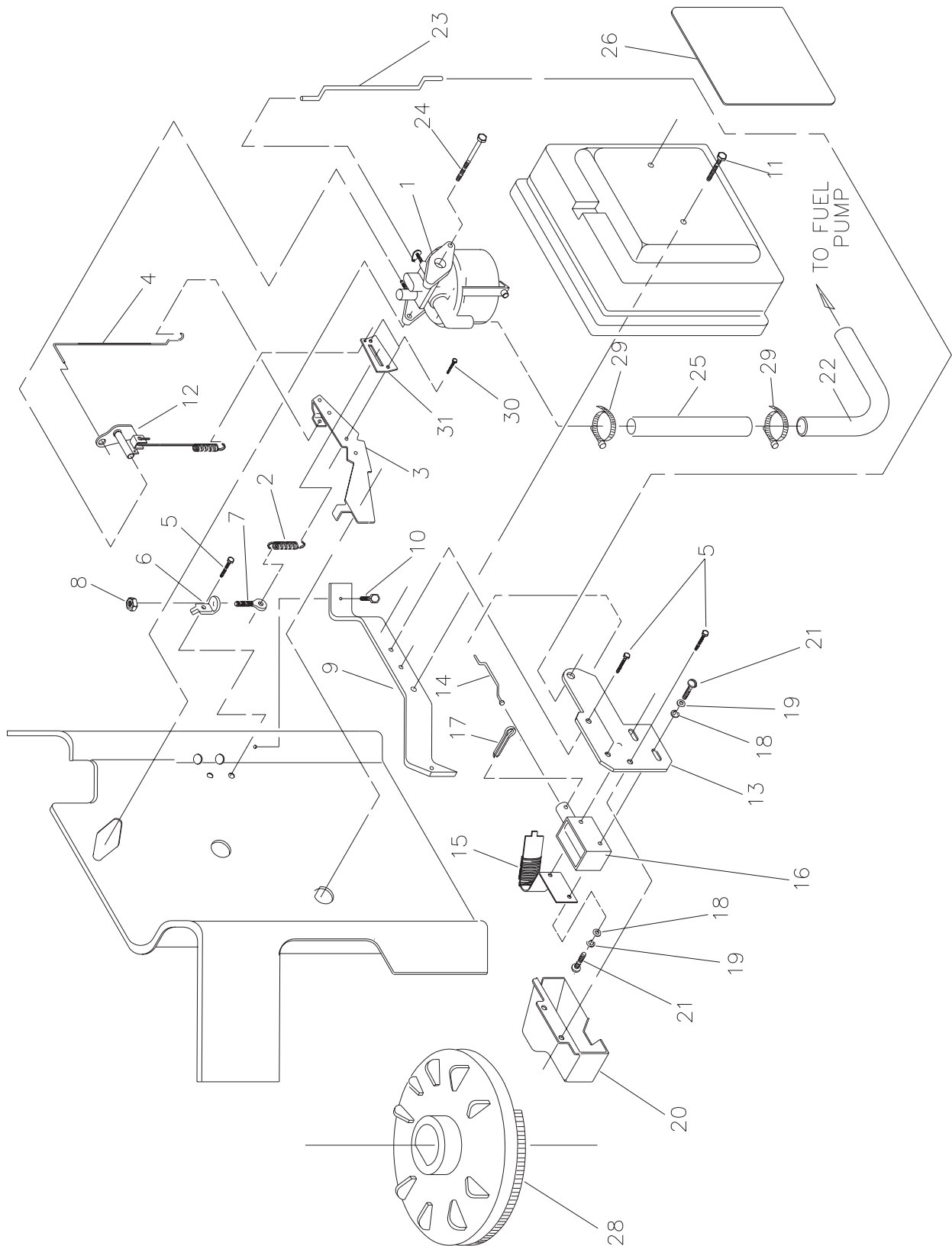


ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	069331	1	CYLINDER ASSEMBLY	43	075253	4	WASHER VALVE COVER SEAL
2	069333	1	SLEEVE BEARING	44	067885	4	M6 NYLON NUT
3	067805	1	OIL SEAL	45	075254	4	VALVE ADJUST SCREW
4	0851100101	1	NO. 1 CYLINDER HEAD ASSEMBLY	46	070535	1	OIL SCREEN
5	0851100102	1	NO. 2 CYLINDER HEAD ASSEMBLY	47	0C2881	1	STARTER MOTOR (NOT SHOWN)
6	070169	4	SEALING WASHER	50	067891	1	IGNITION COIL
7	069332	2	CYLINDER HEAD GASKET	51	075236	4	IGNITION ARMATURE SCREW
8	0851100104	1	BREATHER ASSEMBLY	52	072347	2	SPARK PLUG
9	072315	1	BREATHER GASKET	53	075258	1	ENGINE GASKET KIT
10	089967	1	BREATHER SCREW	57	066480	1	AIR CLEANER GASKET
11	070596	1	BREATHER TUBE	59	072361	1	GOVERNOR SHAFT BUSHING
12	069336	1	OIL SUMP GASKET	60	072362	1	GOVERNOR SHAFT BUSHING
13	069325	8	CYLINDER HEAD BOLT	61	070199	1	BREATHER BAFFLE
14	067888	2	3/8" NPT OIL DRAIN PLUG	62	072366	1	COTTER PIN
15	072334	1	CRANKSHAFT ASSEMBLY	64	072365	1	GOVERNOR SHAFT WASHER
16	075247	1	OIL SUMP ASSEMBLY	65	068555	2	CRANKCASE DOWEL
17	067924	1	OIL SEAL	66	067806	4	CYLINDER HEAD DOWEL
18	067878	9	OIL SUMP BOLT	73	068572	2	OIL PUMP SCREW
19	075248	2	STANDARD PISTON ASSEMBLY	74	075272	2	SPARK PLUG TERMINAL
20	075249	2	STANDARD PISTON RING SET	75	070122	4	VALVE STEM SEAL
21	069327	4	PISTON PIN RING	76	067910	2	INTAKE VALVE SEAT
22	075250	2	PISTON PIN ASSEMBLY	78	067813	4	VALVE GUIDE
23	089972	2	CONNECTING ROD ASSEMBLY	81	070592	1	AIR CLEANER BASE
24	072346	4	CONNECTING ROD BOLT	82	073123	1	AIR FILTER (NOT SHOWN)
25	069316	2	EXHAUST VALVE	83	070593	1	AIR CLEANER COVER
26	069317	2	INTAKE VALVE	84	0C3633	1	AIR CLEANER COVER SCREW
27	067816	4	VALVE SPRING	85	067156	2	AIR CLEANER BASE SCREW
28	069320	4	VALVE SPRING RETAINER	86	069341	1	PRE-CLEANER ELEMENT
29	070513	4	VALVE KEEPER	88	070597	1	AIR INLET TUBE
30	070584	4	VALVE TAPPET	89	072305	1	BREATHER DEFLECTOR
31	070530	1	CAMSHAFT ASSEMBLY	90	067920	2	VALVE COVER GASKET
32	072358	1	INTAKE MANIFOLD	91	069328	1	VALVE COVER
33	069379	2	CARBURETOR MOUNTING GASKET	92	070547	1	OIL PUMP ASSEMBLY
34	067895	2	INTAKE MANIFOLD GASKET	93	070536	1	GOVERNOR SLIDER
35	070594	2	CARBURETOR MOUNTING BOLT	94	070577	4	PUSH ROD
36	067158	4	INTAKE MANIFOLD MOUNTING BOLT	95	070599	4	ROCKER ARM ASSEMBLY
37	068574	1	1/8" NPT PLUG PIPE	97	070566	4	ROCKER ARM SUPPORT
38	068554A	1	GOVERNOR SHAFT SEAL	98	075271	1	VALVE OVERHAUL KIT
39	068573	1	OIL PUMP O-RING	99	067897	2	EXHAUST GASKET (NOT SHOWN)
40	070506	1	OIL GALLEY O-RING	100	091481	1	GASKET AND CAP ASSEMBLY
41	070554	1	CARBURETOR SPACER	101	091480	1	ROCKER ARM COVER
42	070568	4	ROCKER ARM STUD	102	0D1198	1	GOVERNOR CRANK

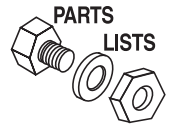


Section 6 – Exploded Views and Parts Lists

PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Carburetor – Drawing No. 0D6576-A



Section 6 — Exploded Views and Parts Lists
PRIMEPACT 50 and 70 (50Hz) Recreational Vehicle Generators
Carburetor – Drawing No. 0D6576-A



ITEM	PART NO.	QTY.	DESCRIPTION
1	073112B	1	CARBURETOR ASSEMBY
2	074962C	1	SPRING, GOVERNOR - GREEN (PP55G/LP, PP66G/LP)
	074962E	1	SPRING, GOVERNOR - PURPLE (PP50G-50Hz)
	074962G	1	SPRING, GOVERNOR - BROWN (PP70G/LP, PP70G-50Hz)
3	070155	1	LEVER, GOVERNOR
4	070108	1	ROD, GOVERNOR TO CARBURETOR
5	056893	5	SCREW CRMPIT 10-24 X ½
6	074961	1	BRACKET, GOVERNOR ADJUSTER
7	047227	1	SCREW, GOVERNOR ADJUSTER
8	037398	1	NUT, HEX LOCK (NYLON)
9	073131	1	BRACKET, AIR CLEANER SUPPORT
10	066476	2	SCREW, HHSW M6-1.0 X 12
11	070575	2	SCREW, HHSW M6-1.0 X 25
12	070125	1	SPRING, ANTI-LASH
13	073374	1	BRACKET, CHOKE SUPPORT
14	074947	1	ROD, CHOKE CONTROL
15	089473	1	BI-METAL ASSEMBLY, CHOKE
16	091306	1	SOLENOID, CHOKE
17	077091	1	HAIR PIN, COTTER
18	031879	4	WASHER FLAT #4
19	022159	4	WASHER LOCK #4
20	077075	1	COVER, CHOKE COIL
21	072536	4	SCREW, PPMS #4-40 X ¼
22	087770	1	TUBE FUEL GASOLINE - 5/16" I.D.
23	074946	1	LINK, CHOKE
24	070594	2	SCREW HHC M6-1.0 X 93 WITH LOCK WASHER
25	030340	1	HOSE ¼" I.D., 4.5" LONG
26	0C2338D	1	DECAL, AIR CLEANER PRIMEPACT 70G (50Hz)
	0C2338F	1	DECAL, AIR CLEANER PRIMEPACT 50G (50Hz)
27	075252	1	KIT, CARBURETOR OVERHAUL-NOT SHOWN
28	0A7782A	1	FLYWHEEL ASSEMBLY
29	040173	2	CLAMP, HOSE (SCREW TYPE)
30	066829	2	RIVET-1/8" DIAMETER x 1/8" LONG
31	075944	1	BRACKET, GOVERNOR SPRING